



Colchester
AMPHORA ENERGY



Colchester Council

Colchester Northern Gateway Heat Network



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Google Earth

Scheme Outline

- Customers: Houses (200), Apartments (400), Offices (35K m²), Healthcare (9k m²)
- Energy Centre producing low carbon heating and domestic hot water
- Renewable heat source: water from 5 boreholes 135 metres deep into confined chalk aquifer
- 800 kW heat pump takes 8 degree of heat out of the water, 13 to 5 degree C
- Gas boilers for back up & peak winter loads
- Max expected annual demand 6.35 million kWhrs - 75% from heat pump

Heat Network Progress

- 2017: Obtained £3.4 million BEIS Heat Network Investment Project grant
- 2018 / 2019: Boreholes installed & tested: 2 abstraction & 3 reinjection
- 2019/2020: Outline Design by WSP (client's engineer)
- 2021: Installation tendered : Winner Pinnacle Power: project put on hold
- 2022: Detail design by Pinnacle Power under pre contract service agreement
- 2023: Commence Energy Centre Build



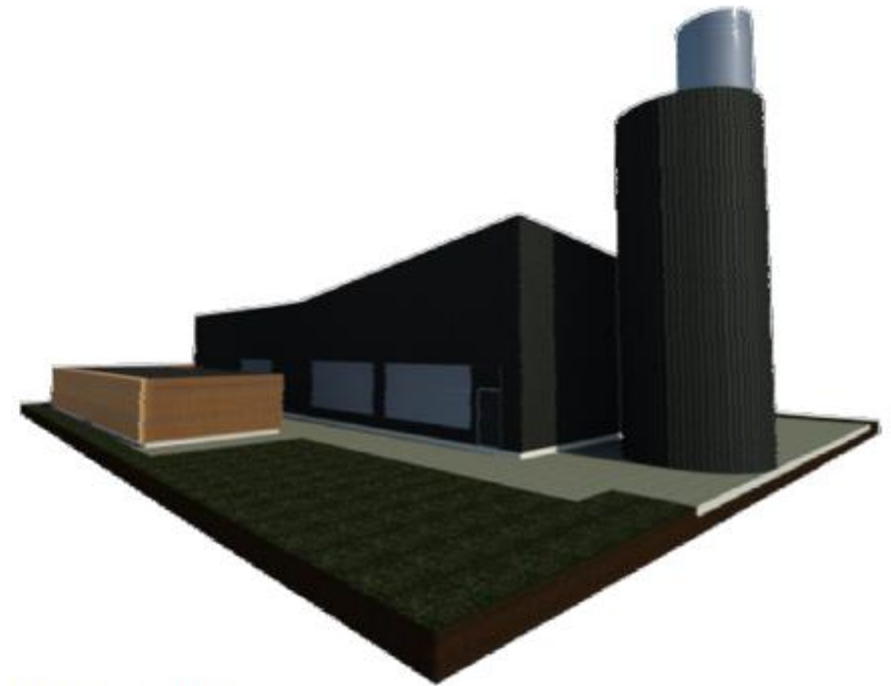
SOUTH-EAST VIEW



NORTH-EAST VIEW



SOUTH-WEST VIEW



NORTH-WEST VIEW

Borehole locations: Installed 2018-19



BH 1

BH 2

Heat Network Energy Centre

BH3

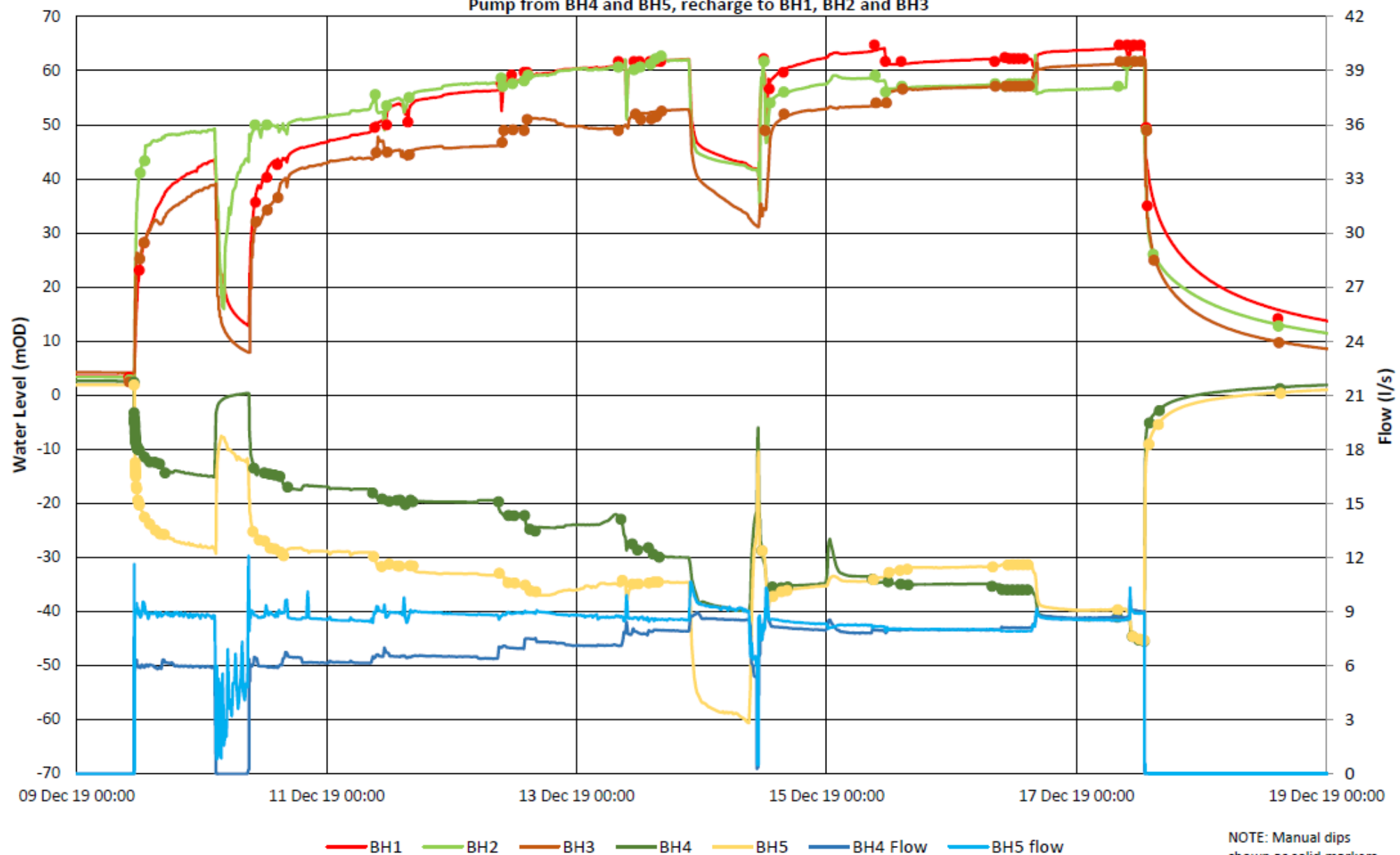
BH 4

BH 5

Borehole 5: Summer 2019



Figure 11: Hydraulic Balance Test
Pump from BH4 and BH5, recharge to BH1, BH2 and BH3



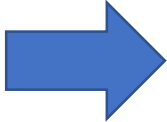
NOTE: Manual dips shown as solid markers in same colour

Borehole Locations

18 l/s Water abstracted from BH 4 & 5 at 13 degrees



Heat Pump



Hot water - 65 degrees to houses



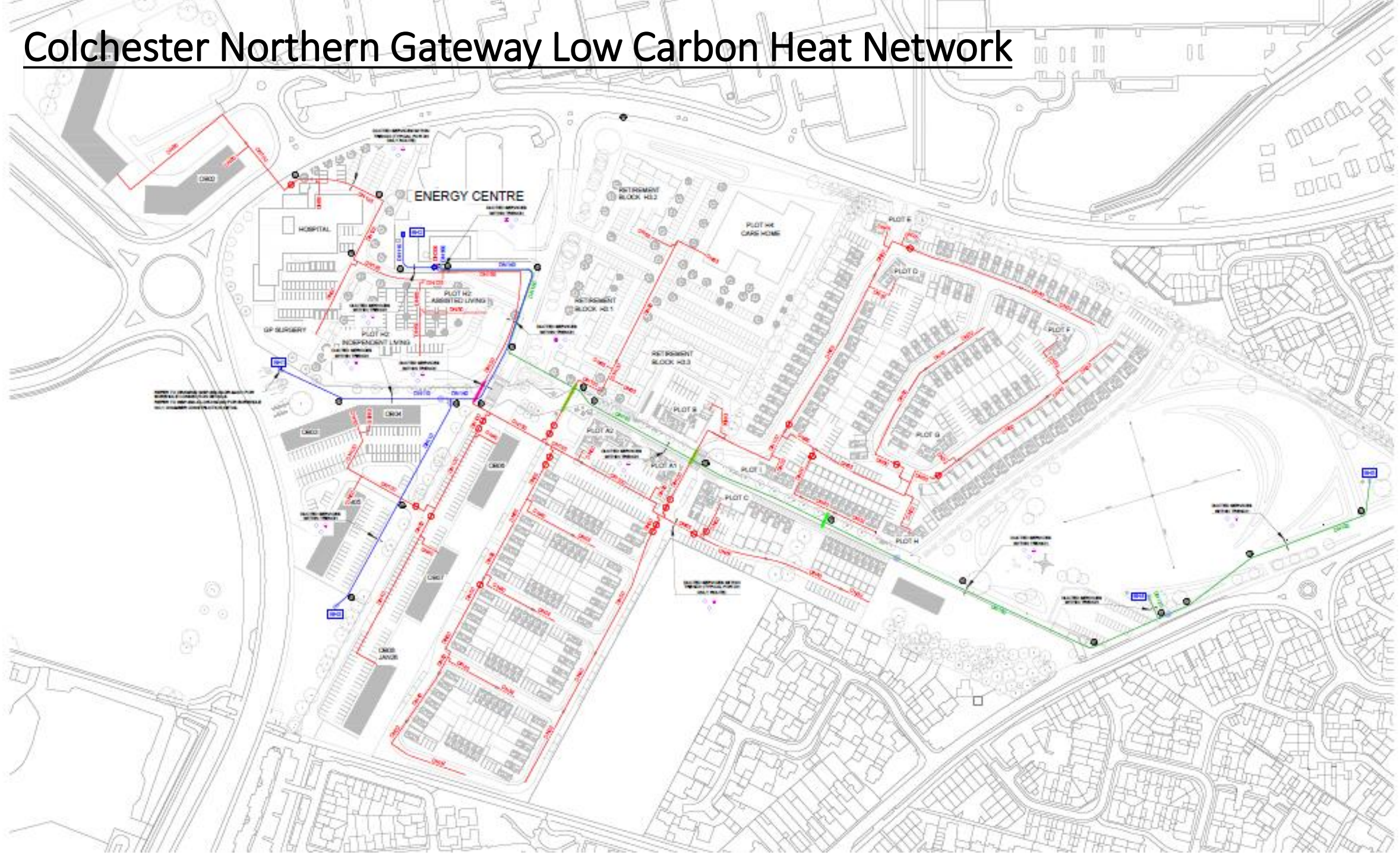
Water re-injected in to BH 1, 2 & 3 at 5 degrees



Boreholes Installation Lessons Learnt

- Many risks – but some can be mitigated
- Have a design for the whole system & plan for unexpected
- Have a call off contract for borehole installation with prices for demobilisation and re-mobilisation
- Know how decisions are going to be made to deal with issues, changes & uncertainty
- Data collection
- Probably more expensive than you think – Ground protection, water testing, water disposal, dealing with neighbours

Colchester Northern Gateway Low Carbon Heat Network



General Lessons learnt

- Boreholes in a chalk aquifer come with uncertainty / risk
- Not an exact science of how they will perform and develop
- Risks can be mitigated; for example balancing of heat abstraction and reinjection
- Greenfield sites = upfront investment and potentially unknowns of when returns will develop



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